

Premium Wellness Rejuvenation

- 16-in-1 Wellness Technologies
- Dual Infrared & Dry Heat
- 22 Preset Wellness Programs
- 25 Face & Body Chromo-light Modules
- Vivid LCD Color Touch-screen
- 6 Guided Reality Wellness Suites



Discover A Healthy Wellness Lifestyle

Experience Wellness, Fitness, Weight Management, Power Nap, Sleep & Rejuvenating Relaxation and more For Everyone



16 Wellness Technologies

in a Personal IR Sauna POD

- 1. Dynamic Dry Heat
- 2. Infrared Radiant Heat
- 3. Vibration Massage
- 4. 8" LCD Color Touch-Screen Digital Controller
- 5. LED Body Light Chamber
- 6. LED Facial Light System
- 7. Ergonomic Contour Bed
- 8. Adjustable Heated Bed
- 9. Calorie Indicator
- 10. Cooling Face Air System
- 11. Aroma Therapy
- 12. Himalayan Pure Ionic Salt
- 13. Fit-Bed™ Exercise System
- 14. 22 Pre-Set Wellness Programs
- 15. 6 eScapes™ Interactive Guided Reality Suites
 - Fitness
- Positive Inspiration
- Relaxation
- Weight Management
- Yoga & Flexibility
 Muscle Relief
- 16. Enriched Air (optional O2)

Wellness & Relaxation

The world's first personal, dry heat infrared sauna body pod, ideal for wellness services, weight management & weight loss program goals, all levels of fitness toning & firming programs, body wraps, spa beauty and body aesthetics services.

RelaxWell Pod Deluxe sessions help to create the perfect relaxation experience for optimum wellness, rejuvenating meditation and refreshing mindfulness.

- Wellness Lifestyle
- Weight Management, Fitness & Calorie Burning
- Soothing, Tranquil Hot Massage
- Anti-Stress Relaxation
- Body Firming & Toning
- Flexibility
- Natural Cleansing
- Power Naps and Better Sleep Management
- Refreshing Purified Air, pleasing aroma, invigorating salt air and healthy humidity



Optimized Wellness for Body & Mind

POD Wellness Technologies

The RelaxWell POD Deluxe incorporates powerful wellness features that automatically deliver twenty-two (22) pre-set programs. These features include a vortex-fusion of convection and conduction dry heated air adjustable up to 190° F radiant infrared heating, dual vibratory whole body, back and leg massage, soothing back heat system, comfortable ergonomic bed and head cushions, natural essential aroma diffusion and pure Himalayan salt air throughout the POD, along with integrated music speakers, and cooling facial air fans to keep the client's face and neck cool for maximized long session times. A stand-alone enriched air O₂ con denser is included to freshen the face air and humidity (with essential oils and/or salt air) can also be added for enhanced wellness optimization.

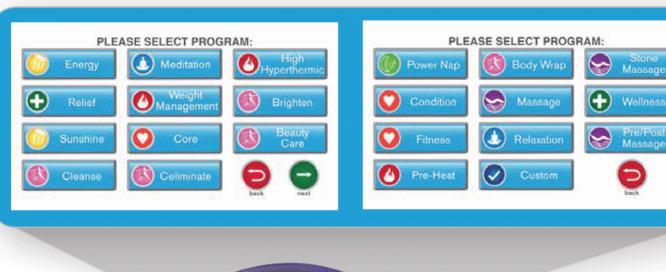


The RELAXWELL POD Deluxe Enchances Wellness for Everybody!



22 Preset Wellness Programs and Customized Options

The twenty-two (22) wellness programs provide a menu of high-demand services. A custom program also enables users to experience their own customized settings. The possibilities are endless and will help you incorporate the **Relaxwell POD Deluxe** along with cosmetic & nutritional products for luxurious wellness services that enhance every person's wellness lifestyle.





RelaxWell POD Deluxe Pre-Set Programs



















Energy 65°F for 30 minutes
High intensity whole body massage with heated bed,
Vigorous aromatherapy, Red facial & body lights.

Meditation 100°F for 30 minutes Low intensity whole body massage, Relaxation aromatherapy, Low cooling face fan, Blue/Green/Yellow facial & body lights.

High Hyperthermic 90°F for 30 minutes
Max intensity back massage and Low intensity lower body
massage with heated bed, Vigorous aromatherapy, Intense
cooling face fan, Red/Blue/Yellow facial & body lights.

Relief 74°F for 30 minutes
High intensity whole body massage with heated bed,
Relaxation aromatherapy, Medium cooling face fan, Red/
Yellow facial & body lights.

Weight Management 65°F for 30 minutes High intensity whole body massage with heated bed, Cleansing aromatherapy, Intense cooling face fan, orange facial and body lights.

Brighten 150°F for 30 minutes

Medium intensity whole body massage with heated bed,
Cleansing aromatherapy, Medium cooling face fan, Red/
Blue/Green/Yellow facial & body lights.

Sunshine 44°F for 30 minutes
Low intensity whole body massage with heated bed, Health
aromatherapy, Medium cooling face fan, Red/Blue/Green/
Yellow facial & body lights.

Core 74°F for 30 minutes
High intensity whole body massage with heated bed, Vigor aromatherapy, Moderate cooling face fan, Green & Red facial & body lights.

Beauty Care 65°F for 30 minutes
Medium intensity whole body massage with heated bed,
Cleansing aromatherapy, Moderate cooling face fan, Blue/
Green facial & body lights

Cleanse 155°F for 30 minutes
High intensity whole body massage with heated bed,
Cleansing Aromatherapy, Medium cooling face fan, Green/
Yellow facial & body lights.

Celiminate 74°F for 30 minutes
High intensity whole body massage with heated bed,
Cleansing aromatherapy, Medium cooling face fan, Red/
Yellow facial & body lights

Power Nap 44°F for 15 minutes
Low inensity whole body massage with heated bed,
Relaxation aromatherapy, Low cooling face fan, Blue facial &
body lights.

Body Wrap 65°F for 30 minutes
High intensity whole body massage with heated bed,
Cleansing aromatherapy, Moderate cooling face fan, Red/
Blue facial & body lights.

Stone Massage 44°F for 30 minutes
Low intensity whole body massage with heated bed, Vigor armoatherapy, Moderate cooling face fan, Red/Blue facial & body lights.

Condition 83°F for 30 minutes
High intensity whole body massage with heated bed,
Relaxation aromatherapy, Moderate cooling face fan, Red/
Green facial & body lights.

Massage 65°F for 30 minutes
Medium intensity whole body massage with heated bed,
Cleansing aromatherapy, Moderate cooling face fan, Red/
Blue/Yellow facial & body lights.

Wellness 140°F for 30 minutes
Medium intensity whole body massage with heated bed,
Health aromatherapy, Moderate cooling face fan, Red/Blue/
Green facial & body lights.

Fitness 74°F for 30 minutes
High whole body massage with heated bed, Cleansing
aromatherapy, Medium cooling facial fan, Blue/Green/Yellow
facial & body lights.

Relaxation 44°F for 30 minutes
Low whole body massage with heated bed, Relaxation aromatherapy, Moderate facial fan, Green facial & body lights.

Pre/Post Massage 65°F for 30 minutes
Medium whole body massage with heated bed, Cleansing
aromatherapy, moderate cooling facial fan, Red/Blue Facial
& Body lights.

Pre-Heat 135°F for 10 minutes
Heated bed, Moderate facial fan, Red Facial & Body lights.



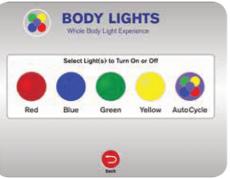
NEW Color LCD Touch-Screen Control System

The RelaxWell POD Deluxe is self-automated and features a new, industrial 8-inch LCD touch-screen control system with state-of-the-art electronics. The large color display and "smart software" provide twenty-two (22) preset wellness programs for easy use, settings and metrics feedback.





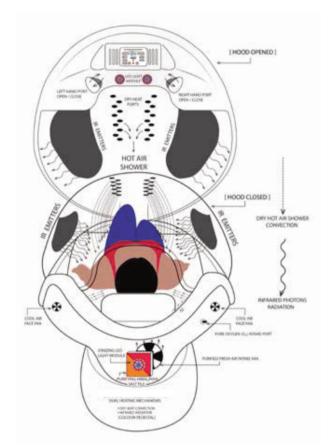
The colorful LED display screen has a high-pixel definition LCD screen providing the brightest display in the marketplace. The new LCD presents sharp images and superior visibility to make the user experience more enjoyable and engaging. Every wellness program has different settings that permit touch-control change or adjustment of the wellness technologies — or the user can simply lay back and enjoy their favorite program.







Dynamic Convection Air Shower Heat Ports





Dynamic Convection Dry Heat

The **RelaxWell POD Deluxe** dry heat air system utilizes a powerful fan and proprietary "air shower" heat port configuration that circulates a dynamic vortex of warm air throughout the body chamber by means of convection. The air inside the cabinet is heated and dispersed, evenly and safely. The **RelaxWell POD Deluxe** software enables the user to adjust the cabinet temperature to any desired level, ranging from ambient room temperature up to 194°F (90°C). The warmed air flows downward to the body from a pattern of hood ports while fans draw the warm air currents equally across the body in a flow that creates the desired temperature level and increases core (body) temperature. As the body responds to the warm chamber environment, the relaxing release of body heat triggers the cleansing perspiration process that helps maintain a stable core temperature.

Infrared (IR) Radiant Heat

Users can use the infrared wellness heat system separately or together with dry heat air for the ultimate total body conditioning. The IR heat energy is absorbed by the water in the body tissue and transmitted through the body by conduction.

Many users enjoy infrared heating because the infrared heats the body without heating the air inside the body chamber. When the infrared heat system is used without the dry heat air system, the air inside the cabin remains relatively cool and users can receive benefits without heating the air itself. The **RelaxWell POD Deluxe's** dual heat system is unique for a superior wellness experience. The combination of a dry heat air convection system and a radiant infrared heat conduction system is a unique wellness feature.

Soothing Vibration Massage

Dual vibration transducers located under the contour bed can be controlled and adjusted to achieve soothing and invigorating back and leg massage or customized massage vibration. The massage intensity settings can be adjusted from low, mild, strong, intense to maximum vibration. Users can select their own personal vibratory massage levels for immediate stress relief, relaxation, soothing and relieving aching muscles, better sleep or refreshing power naps.

Cooling Face Air System

The **RelaxWell POD Deluxe** System allows users to adjust the rate and direction of cool airflow upon the face and neck for comfort during high heat sessions. The enriched-O2 air freshens every session while a continuous stream of adjustable cool air enhances the users enjoyment of each session.

LED Body Chamber & Facial Light System

Twenty-five (25) colorful light modules systems are built into the body chamber and facial area, the exterior and pedestal of the Relaxwell Deluxe.

Each light module station has 45 non-thermal red, yellow, blue and green LEDs, plus near infrared. The distinct colors can be combined and blended to achieve an infinitely exciting palette of beautiful color hues. The Body and Face Chromo-Light modules can be auto-programmed and synchronized or separately controlled to simultaneously segment and provide different colors to the body chamber and the facial system. The embossed translucent acrylic used in the POD windows, privacy visor and facial area makes the colorful lights fill the body chamber and prism like diamonds to enhance the mood and ambiance of every session and room.

Contour Ergonomic Bed

with Built-in Heat System

The vibration massage bed is ergonomically contoured and padded with foam cushioning to provide the most comfortable and ergonomic user experience. Evenly cushioned support eliminates any pressure points and provides the feeling of floating comfortably in the air. The ergonomic bed has a heat system for ultra-relaxation and relief to the back, legs and/or whole body.

Aroma System

The RelaxWell POD Deluxe aroma system enables users to choose essential oil scents for heightened vigor, health, relaxation, or cleansing. Scented air flows over the body and face and fills the air in the body chamber. The user's olfactory senses will be stimulated for the enhancement of all sessions. The numerous benefits of aromatherapy include relaxation, health, beauty and total well-being.

Himalayan Pure Ionic Crystal Salt:

POD users can experience the benefits of traditional salt caves found in Europe and salt rooms which have recently emerged across the United States. A 6" x 6" tile of Himalayan pure ionic crystal salt is mounted near the air intake fan to provide clean and refreshing salt air. Salt air or "halotherapy" has long been practiced as a traditional holistic wellness experience and the POD becomes the user's very own salt cave, to relax, recharge and rejuvenate!

Calorie Indicator

The smart software also includes a wellness option for tracking and displaying the approximate number of calories burned during sessions. This feature works by inputting the user's body weight and calculating the duration of the session and temperature levels utilized during the session.







Himalayan Pure Ionic Crystal Salt





Designed for Comfort:

Core Body Heating-Head & Face Cooled

The **RelaxWell POD Deluxe's** innovative design keeps the head outside the heat cabinet during the session where flowing, refreshing salt-air purifies the air and cools the head and facial areas. While most people can only endure a few minutes in an enclosed sauna, this feature keeps the face, head and hair cool and lets you experience and enjoy the benefits of the Thermal Dynamic Energy generated inside the POD (up to 190°F) for extended periods of time.

The robust fiberglass shell has a clear germicidal gel coat that resists stains and polishes to a beautiful glossy finish for greater durability and tremendous heat insulating qualities superior to plastics or acrylics. The natural and futuristic design of the **RelaxWell POD Deluxe** is considered a beautiful classic masterpiece, and has been awarded international design awards.

Enriched-O2 Air System

The **RelaxWell POD Deluxe** includes air intake ports and for use with the optional stand-alone OxyOasis concentrator (pictured at left) to refresh and enrich the user's head and face while cooled by the face fans. The enriched-O₂ air can also be enhanced with humidity, salt air and/or aromas. A facial sprayer system is also included for facial services enhanced with refreshing and soothing O₂ while the user experiences whole body wellness sessions.

Integrated FitBed™ HIIT Exercise System

The POD includes a patented built-in exercise fitness system featuring isotonic-isometric resistance bands of two different resistance levels with cushioned grips. Users can perform high-intensity interval exercises while enjoying their session ('Active Thermal Exercise') for hyper-thermic fitness, conditioning and heat acclimation wellness benefits. Exercise resistance bands may be easily changed to provide from low to high resistance for all levels of fitness sessions, from poorly conditioned, out-of-shape to elite professional.

LED Pedestal & Privacy Visor

A matching illuminated LED Pedestal design specifically for the **RelaxWell POD Deluxe** raises the POD 14" in height. The matching tanslucent privacy visor can be extended over the head & face for greater seclusion and serenity.



eScapes™ Interactive Guided Reality Suites



The smart wellness software includes a series of exciting and motivational images and messages conducive to body and mind wellness applications. The user can select from eScapes imagery for complementary entertainment, information and powerful visual enhancement of their wellness goals.





Interactive Guided Reality

The **RelaxWell POD Deluxe's** color LCD controls and interactive wellness technologies and exercise modalities integrated with visual imagery to enhance a myriad of wellness applications. The **RelaxWell POD Deluxe** is the first personalized delivery system in the world to integrate wellness guided imagery with the physical modalities of convective dry heat, radiant infrared heat, massage vibration, aromatherapy and exercise resistance tubes. The proprietary eScapes™ software enables users to enhance and precipitate a positive psychologic and physiologic wellness response with visual wellness images synchronized to guide long-term and short-term memory for use of the mind to enhance physical function and promote overall well-being. Interactive guided imagery facilitates and complements a variety of holistic wellness programs with specific exercises, specific modalities and specific images.

Guided Reality Images:

Relaxation scenes, Fitness Exercises, Weight Management guidance, Pain Relief, Yoga & Flexibility, & Positve Inspiration.

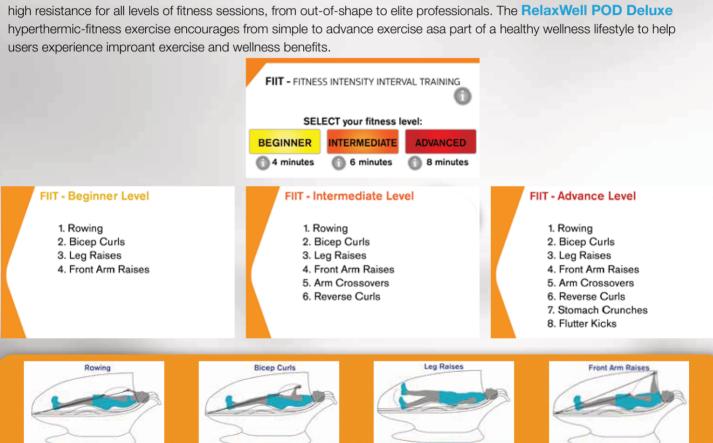
Wellness applications:

Stress management, weight management, fitness programs, sleep, muscle relief, body esthetics, mobility & flexibility, body & mind well-being, and athletic peak performance.



eScapes Fitness

RelaxWell POD Deluxe's new visual eScapes software enables you to experience fitness training for any fitness level while enjoying an RelaxWell POD Deluxe session. The RElaxwell POD Deluxe includes a patened builtin in exercise fitness system featuring dynamic resistanc bands of two different redistance level with cushioned grips. The exercise program combines heat (hyperthermic conditioning) with high-intensity interval training (HIIT) for the ultimate in fitness efficiency and efficacy. With the FIT-Bed Guided Workout sessions users can perform High Intensity Interval Training (HIIT) exercises (Active Thermal Exercise) while enjoying their POD sessions for improved fitness and heat acclimation. During your session, you will be instructed on the appropriate exercises, number of repetitions and duration of rest periods for your fitness level (beginner, intermediate or advanced). Exercise resistance bands can be easily and quilckly changed ot provide from low to high resistance for all levels of fitness sessions, from out-of-shape to elite professionals. The RelaxWell POD Deluxe hyperthermic-fitness exercise encourages from simple to advance exercise asa part of a healthy wellness lifestyle to help users experience improant exercise and wellness benefits.





eScapes Relaxation

The visual eScapes software utilizes a beautiful array of engaging images for soothing relaxation suites while the user enjoys the warmth and comfort within the heated chamber. Users can select from eight (8) different categories of relaxing images (i.e. beach scapes, desert scapes, floral scapes, night sky, etc.) to enhance the session with the power of guided reality imagery.







eScapes Hot Yoga/Flexibility/Mindfulness

RelaxWell POD Deluxe's new visual eScapes software enhances your yoga practice with a series of visual instructions and images displaying a number of yoga/flexibility postures and breathing exercises conducive to the heated environment of the **RelaxWell POD Deluxe**. Instructional and motivational messages and images are displayed on the color monitor to guide you as you perform these effective hot yoga minfulness movements.





eScapes Positive Inspiration

RelaxWell POD Deluxe includes short, positive and uplifting quotations and inspirational messages that are beautifully displayed in sequence to help complement and enhance serene mindfulness and inspiring motivation while enjoying a Wellness session. The user can choose from two sets of Positive Inspiration messages and pause the images at any time for greater reflection or allow the auto-sequencing of the entire suite.







eScapes Muscle Relief

Visual messages present thoughtful statements, meditations, tips and choices intended for helping enhance awareness of healthy lifestyle skills to help fitness recovery and relieve aching muscles, and/or may help to enhance wellness and living well by encouraging healthy activities and mindfulness.







eScapes Weight Management

Two guided image suites of weight management information slides - HEALTHY CHOICES or WELLNESS LIFE STYLE, provide colorful and interesting visuals with healthy lifestyle quotes and facts about how to promote or maintain a healthy weight, encourage healthy eating, or assisting with weight loss goals. The suites auto-sequence during the wellness session or can be





Engineering System Hidden-Business Data Screens

The advanced **RelaxWell POD Deluxe** software now includes an array of useful engineering system screens for business tracking, data collection and technical support.

 Continuous display of run hours for the entire system and all key features including dry heat system, infrared heat system, face fan, vibration system (upper and lower), body lights, face lights, and aromatherapy system;





System data collection monitors (relays for heaters, face fan, lights and aromas)



• Time default settings, T-Max settings, F/lbs or C-kgs, calorie display.



COMBINES
TWO HEAT SOURCES
CONVECTIVE &
CONDUCTIVE
DRY HEAT AND
RADIANT INFRARED

ERGONOMIC
COMFORTABLE BED
& HEAD PILLOW
DUAL-MOTORIZED
VIBRATORY
MASSAGE

ENGINEERED
FOR SIMPLE
OPERATION &
SELF-AUTOMATED
SERVICES

WONDERFUL &
LUXURIOUS
AROMAS
ADJUSTABLE
COOL FACIAL AIR
ENRICHED 02 AIR

RelaxWell POD Deluxe sessions will change and optimize everyone's wellness lifestyle immediately

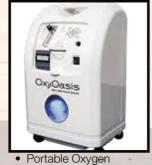
It's easy to integrate the **RelaxWell POD Deluxe** into any business. The system occupies a small space, is self-contained and needs no professional set-up or assembly. Just plug and play! You can begin using the system immediately after delivery. **RelaxWell POD Deluxe** requires no special hard wiring, plumbing or venting so you start offering a wide variety of health, fitness & wellness services for maximum enjoyment and profitability the very first day.

- Deliver multiple wellness services & benefits
- Expand your wellness services menu
- Differentiate with enhanced wellness lifestyle services
- Increase memberships and customer loyalty.
- Self-automated RelaxWell POD system reduces staff expense

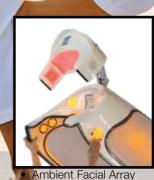
Additional Optional RelaxWell POD Features & Products

Upgrade your **RelaxWell POD Deluxe** with features to enhance your mind and body wellness session.

Optional Features:









Better Wellness. Better Life.

Features & Technical Specifications

Personal Multi-Sensory Wellness POD

POD Enclosure: Commercial-grade fiberglass enclosure with clear superior resistant gel

POD Enclosure Color: Soft white

IDEC Control System: 8-inch LCD color touch-screen digital controller

Wellness Software: Twenty-Two (22) preset wellness programs (plus custom program and multiple engineering screens, & calorie indicator) Interactive Guided Reality Images: Six (6) eScapes™ viewing programs integrate entertaining guided reality images to enhance wellness programs

Dry Heat System: Precise multi-port dry heat air (ambient up to 194°F) system

Infrared: Radiant multiwave infrared whole body heating system

Vibration Massage: Dual motor adjustable wave vibration for back, legs or whole body

Himalayan Pure Crystal Salt: 5" x 5" salt tile applied to intake fan for clean and refreshing salt-air Body Chamber Ambient Lights (16): Chamber has soft and beautiful illumination light modules

Facial Ambient Lights (2): Soft and beautiful facial 4 color (R,Y,G,B) illumination lights with frosted acrylic panel

FIT • BED Fitness System: Exercise system; Two (2) adjustable exercise resistance bands for High Intensity Interval Training (HIIT) with IGI*

Facial Air System: Dual adjustable cooling fans Aroma System: Four (4) separate aroma diffusers

Heated Ergonomic Bed: Ergonomic body contour cushioned bed with built-in heat pad system

Privacy Visor: Matching design, translucent acrylic

Height Closed: 39"/99 cm Height Open: 89"/226 cm Length: 89"/226 cm Weight: 260 lbs / 118 kg Widest Point: 35"/89 cm Narrow Point: 22"/56 cm

Voltage: 220 V 50/60 Hz

Amperage: 15 Amp service required

Warranty: One (1) year standard system warranty and Two (2) year chamber extended warranty

LED Pedestal: 7"/17.78 cm height

MADE IN USA — GUARANTEED QUALITY



